

Maschinen-Datenblatt

Turning Automatic Lathe - swiss lathe

Maier

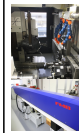
ML 32-F2

Stock no. :1092-02926



MACHINE-DATA

Machinetype : Turning Automatic Lathe - swiss lathe
Make : Maier
Type : ML 32-F2
Year : 2019
Control type : CNC
Control : Fanuc 31i-Model B
Storage location : Deutschland
Origin : Germany
Delivery time : immediately
Quotation : ex works
Price : on request



TECHNICAL DATA

turning diameter over bed	32 mm
spindle passage	32 mm
turning length	450 mm
Control	Fanuc 31i-Model B
c-axis	0,001 Grad
gripping station	32 mm
c-axis	0,001 0
speeds	6000 U/min
turret (x-stations)	2x16 Stationen
worktool system	16 Stirnseite
worktool system	16 Quer-Rückseite
worktool system	5 Drehmeißel/Turn
total power requirement	3,7/5,5 kW
weight of the machine ca.	4,6 t
dimensions of the machine ca.	2,6 x 2 x 1,9 m
Additions:	
driven tools	24 16+8
Accessories:	
bar loader	FMB 3-36/3200

TECHNICAL DESCRIPTION

CNC Swiss type lathe Maier ML 32-F2, year 2019 with loading magazine FMB 3-36

Very good condition, few working hours

Vib Turn chip breaking software

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- # FMB 3-36 is equipped with two channels 22 and 32mm.
- # Pick-up spindle is equipped with Forkardt chuck.
Max. overlap diameter 9mm
- # Extended headstock stroke Z1 axis 450mm (main spindle)
- # Extended headstock stroke Z2-axis 340mm (pick-up spindle)
- # High pressure pump 140bar with paper belt filter
- # Pneumatic guide bush unit up to 33mm with 3 switching positions
(open, closed and guiding without grippers)
- # Discharge of long parts
- # Operating hours: Control On 9781 h / In progress 6095 h
- # Hyfra oil cooler, model Alpha 5

New price € 443,530

VIDEO-LINKS

Video No.1 : <https://www.youtube.com/embed/ksWGIPYtPIY>

WEB-LINK

<https://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1092-02926>

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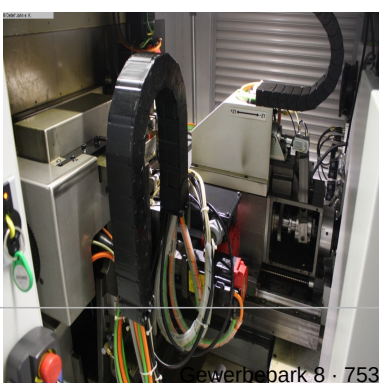
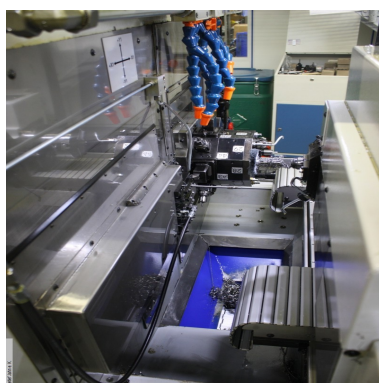
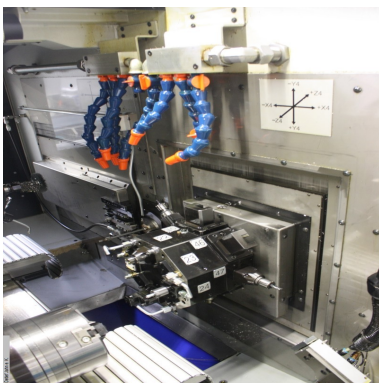
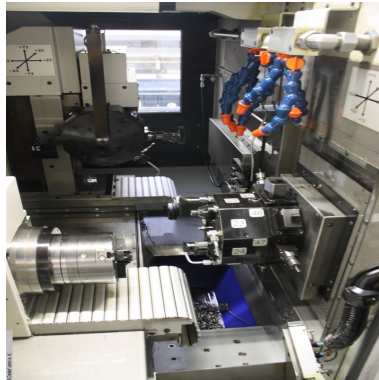
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MACHINE PICTURES



Technical details and information subject to amendments and errors.

Detlef Jahn e. K.

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