

# Maschinen-Datenblatt

Machining Center - Horizontal

Mitsubishi

M-H4B

Stock no. :1092-02914



## MACHINE-DATA

|                  |                                 |
|------------------|---------------------------------|
| Machinetype      | : Machining Center - Horizontal |
| Make             | : Mitsubishi                    |
| Type             | : M-H4B                         |
| Year             | : 1998                          |
| Control type     | : CNC                           |
| Control          | : Fanuc 18i-M                   |
| Storage location | : Germany                       |
| Origin           | : Japan                         |
| Delivery time    | : sofort                        |
| Quotation        | : ex works                      |
| Price            | : on request                    |



## TECHNICAL DATA

|                                             |                     |
|---------------------------------------------|---------------------|
| x-travel                                    | 650 mm              |
| y-travel                                    | 560 mm              |
| z-travel                                    | 650 mm              |
| table surface area                          | 400 x 400 mm        |
| control                                     | Fanuc 18i-M         |
| spindle turning speed range                 | 120-12000 U/min     |
| type of pallet-changer                      | 2                   |
| Cooling through the spindle                 | 10 bar              |
| chip conveyor                               | ja/yes              |
| feed                                        | 670 mm/min          |
| distance work spindle /surface of the table | 800 mm              |
| table load                                  | 400 kg              |
| toolpiece magazine: chain magazine          | 80 BT 40            |
| b-axis                                      | 360 1°              |
| rapid traverse:                             | 40 m/min            |
| feed                                        | 1-40.000 mm/min     |
| tool changing time                          | 1,3 sec tool/tool   |
| tool changing time                          | 3,8 sec chip/chip   |
| total power requirement                     | 22,4 kW             |
| weight of the machine ca.                   | 10,5 t              |
| dimensions of the machine ca.               | 5 x 3,3 x 3 m (LBH) |

## TECHNICAL DESCRIPTION

*Machining centre - Horizontal Mitsubishi M-H4B, year of construction 1998,*

Technical details and information subject to amendments and errors.

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*good ondition, regularly maintained.*

## VIDEO-LINKS

## WEB-LINK

<https://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1092-02914>

# Maschinen-Datenblatt

Machining Center - Horizontal

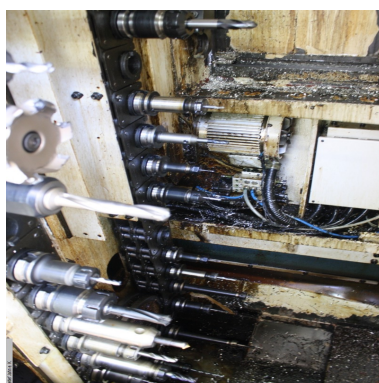
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## MACHINE PICTURES



Technical details and information subject to amendments and errors.

Detlef Jahn e. K.

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Gewerbepark 8 75331 Engelsbrand Fon: +49 (0)7235 974820 · info@langdreher.de · www.langdreher.de